



PLACE A COPY OF THIS NEAR YOUR MACHINE

PRODUCT	HEAT	TIME	PRESSURE	SPECIAL INSTRUCTIONS
SOFTHAND	395 F 201 C	8-10 SEC	MEDIUM TO FIRM	HOT PEEL. Remove paper 'immediately' 100% Cotton to 50/50 Cotton Poly Blend.
EASYTRANS	340 F 170 C	8 SEC	MEDIUM TO FIRM	Allow 1 - 2 seconds to cool before removing the paper carrier.
EASYTRANS full background	360 F 182 C	10 SEC	MEDIUM TO FIRM	Allow 1 - 2 seconds to cool before removing the paper carrier.
CLEARTRANS	340 F 170 C	8-10 SEC	MEDIUM TO FIRM	HOT PEEL. Remove paper 'immediately' 100% Cotton to 50/50 Cotton Poly Blend Semi-opaque on darks.
DIGI-EDGE PLUS	295 F 146 C	10 SEC	MEDIUM	COLD PEEL release liner. Re-hit for 5 sec. with carrier or teflon sheet and HOT PEEL.
DIGI-MAX	330 F 165 C	12 SEC	MEDIUM	Allow 1 - 2 seconds to cool before removing the clear carrier.
POLYSUB / SUBTWILL	360 F 182 C	12 SEC	MEDIUM	Cover with transfer paper or teflon sheet.
DYETRANS	400 F 205 C	30 SEC	MEDIUM	HOT PEEL. Pre-heat garment. Allow to cool before positioning transfer.
LEATHERETTE PATCHES	350 F 175 C	20 SEC	MEDIUM	Cover with transfer paper or teflon sheet.
APPLIQUE / PERMANENT ADHESIVE	350 F 175 C	20 to 25 SEC	MEDIUM	Multi-layer crest will require longer application times. Cover crest with transfer paper or teflon sheet.

* Medium pressure should be 50psi